



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2017.0034.003

DVS ZERT hereby certifies that the company

**AMS Arneburger Maschinen- und
Stahlbau GmbH
Werbener Straße 5
39596 Arneburg
Germany**

fulfills the requirements
for the scope according to


EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 27.02.2020 until 05.03.2023

Düsseldorf, 27.02.2020
Place and date of issue

Dipl.-Ing. Arlt
Lead Assessor


Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2017.0034.003

Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2	t = 7.5 - 120 mm	-
	3.1	t ≥ 5 mm	FW
	3.1	t = 20 - 80 mm	BW
	8	t = 3 - 20 mm	BW
141	1.2	t = 3 - 7.5 mm	BW
	7	D ≥ 25 mm	BW
		t = 3 - 6.5 mm D ≥ 25 mm	

Area of Application:

- New construction of assemblies and components for rail vehicles.
- except purchasing of welded parts
- except design

Responsible Welding Coordinator(s):

Olaf Decker (IWE) born: 29.06.1963

Deputy with equal rights:

Mathias Schonert (IWE) [external] born: 19.09.1986

Representative:

Marko Braunschweig (IWS) born: 13.09.1966

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1, ISO 9606-2 und ISO 14732 for Mr Olaf Decker (IWE) exist.

registration ON EN15085:

DVSZERT/15085/CL1/034/1/17

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.